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5. (Amended) The document of Claim 1 or 2, wherein the substrate is a paper film having a smooth side to which the reflective or brightly coloured layer is applied.

22. (New) The document as claimed in Claim 1, wherein said raised printed image is a pattern having regions of substantially parallel lines.

23. (New) The document as claimed in Claim 2, wherein said raised printed image is a pattern having regions of substantially parallel lines.

10 24. (New) A printed document or other device comprising a substrate to which printed matter is applied, the substrate having a first side and a second side, a reflective or brightly coloured layer which is printed onto one side of the substrate without embossment, and a raised printed image having regions of substantially parallel lines applied to the reflective or brightly coloured layer by a printing process, at least part of the raised printed image having a height of at least 5µm and being visible from all angles of the document, the raised printed image being enhanced by the reflective or brightly coloured layer when viewed at different angles and under different lighting conditions.

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11 25. (New) The document of Claim 24, wherein the raised image is produced by an intaglio printing process.

12 26. (New) The document of Claim 24 or 25, wherein the substrate is a plastics film capable of use to form a banknote, the reflective or brightly coloured layer being printed directly on the substrate to utilize any reflective effect in the film to intensify the reflective properties of the reflective or brightly coloured layer.

13 27. (New) The document of Claim 24 or 25, wherein the substrate is a plastics film capable of use to form a banknote, the reflective or brightly coloured layer being printed over an opaque ink layer applied to one side of the substrate.

¹⁴28. (New) The document of Claim ²⁵24 or ¹¹25, wherein the substrate is a paper film having a smooth side to which the reflective or brightly coloured layer is applied.

¹³29. (New) The document of Claim ¹¹25, wherein the reflective or brightly coloured layer and the opaque layer are applied to the substrate by a Gravure printing process.

¹⁶30. (New) The document of Claim ¹³27, wherein the reflective or brightly coloured layer and the opaque layer is applied by a Gravure printing process.

¹⁷31. (New) The document of Claim ¹²26, wherein the reflective or brightly coloured layer is applied by a Gravure printing process.

¹⁸32. (New) The document of Claim ¹⁴28, wherein the reflective or brightly coloured layer is applied by a Gravure printing process.

¹⁹33. (New) The document of Claim ¹⁰24, wherein the reflective or brightly coloured layer is a reflective or brightly colored ink layer.

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34. (New) A printed document or other device comprising a plastic substrate to which printed matter is applied, the substrate having a first side and a second side, a reflective or brightly coloured layer which is printed onto one side of the substrate without embossment, and a raised printed image applied to the reflective or brightly coloured layer by a printing process, at least part of the raised printed image having a height of at least 5µm and being visible from all angles of the document, the raised printed image being enhanced by the reflective or brightly coloured layer when viewed at different angles and under different lighting conditions.

35. (New) The document of Claim 34, wherein the raised image is produced by an intaglio printing process.

36. (New) The document of Claim 34 or 35, wherein the plastic substrate is capable of use to form a banknote, the reflective or brightly coloured layer being printed directly on the

substrate to utilize any reflective effect in the film to intensify the reflective properties of the reflective or brightly coloured layer.

37. (New) The document of Claim 34 or 35, wherein the plastic substrate is capable of use to form a banknote, the reflective or brightly coloured layer being printed over an opaque ink layer applied to one side of the substrate.

38. (New) The document of Claim 35, wherein the reflective or brightly coloured layer is applied by a Gravure printing process.

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39. (New) The document of Claim 37, wherein the reflective or brightly coloured layer and the opaque layer are applied to the substrate by a Gravure printing process.

40. (New) The document of Claim 36, wherein the reflective or brightly coloured layer is applied by a Gravure printing process.

41. (New) The document of Claim 34, wherein the reflective or brightly coloured layer is a reflective or brightly colored ink layer.